



Commitment to Quality and Schedule

Quality

1. This contractor shall be committed to perform this work consistent with the quality requirements as laid out on the “quality task sheet” This contractor shall name a representative from their company as the “quality manager” for this contract prior to order award. This nominated “quality manager” shall report to the Director General of his/her company.
2. This Quality manager shall have the authorization to stop any or all work that does not conform to Dürr quality requirements. The Quality manager shall be available at all times to Dürr representatives.
3. Specific quality requirements shall be explained and documented to the quality manager prior to the start of fabrication by the Dürr quality representative, using the “quality task sheet”.
4. The items below represent typical standard quality requirements for all sheet metal and structural fabrication.
 - 4.1 Material provided shall be clean, with minimal scratches, unstained, and free of rust and damage. Welds shall be free of pores, with full penetration, crafted by professional welders and have an excellent appearance, if the subcontractor would like Dürr Systems to review the welding prior to beginning the fabrication, arrangements shall be made by the subcontractor.
 - 4.2 All edges shall be de-burred to the point that tack rags can not be caught on the edge of the material. All hand contact edges or areas shall be completely de-burred to prevent injuries or cuts to persons.
 - 4.3 All finish and or prime paint will be applied per the manufactures recommendation and be free of dirt and oils.
 - 4.4 All assemblies shall be robust and hold there integrity throughout the fabrication, shipping, and installation process. If required, the contractor shall modify the drawings issued for fabrication in order to maintain the robust assemblies without any charge to Dürr Systems. (Dürr engineering approval must be obtained first)

- 4.5 All fabrications shall be of a final professional appearance. Assemblies that appear to be patched together for the sake of saving material or to reduce the amount of rework will not be accepted.
- 4.6 All assemblies and fabrications must be protected during transportation by suitable means to prevent weather damage, dust contamination, and to maintain the finished appearance.

Dürr Systems will be reviewing the fabrication in progress, but it is critical that the contractor understands that they are responsible for the complete quality and acceptance to Dürr Systems quality requirements. Review of the fabrication in progress by Dürr does not relieve the contractor from their responsibility to maintain a consistent quality level throughout this contract. It will be this contractor's responsibility to maintain this standard of quality per the Dürr Systems requirements without affecting the schedule. Any items that do not conform to Dürr quality requirements will be fixed or repaired by this contractor at no expense to Dürr.

It is clearly understood that in signing this contract, the contractor will conform to this quality commitment.

Schedule reporting requirements

1. The following scheduling and reporting requirement is an essential contractual obligation of this purchase order. Failure to comply will result in delayed payments and/or cancellation of this purchase order. It is implied upon contractors' acceptance of this purchase order that the contractor fully understands these requirements and the consequences of non-compliance.
2. Contractor will nominate a dedicated person to manage the schedule for this contract. This person will work closely with the Dürr quality representative and provide all schedule updates and concerns as indicated below.
3. Within 5 business days of order placement, the contractor must submit in writing a detailed schedule of activities to the Dürr Purchasing Agent. This will allow the Dürr manufacturing group to track the progress and ensure on time delivery of the contractually agreed upon dates. A Dürr manufacturing representative will review the submitted schedule for content, accuracy and approval. Upon schedule approval, contractor will be required to submit weekly schedule updates and progress percents complete via e-mail to the nominated Dürr quality person. Schedule updates to include digital photos of components, sub-assemblies and product as the work progresses.



4. If in the opinion of the Dürr quality representative it appears that the contractor is falling behind on the agreed schedule, written notification will be submitted to the contractors scheduling representative explaining why. The contractor must then submit a recovery plan including any additional manpower and/or overtime requirements to maintain the schedule. Such additional costs will be by the contractor.

I, _____
(Print Name)

being an authorized officer or manager of

(Print Company Name)

have read and fully understood the quality and scheduling requirements as outlined in this "Commitment to quality and schedule" document. In conformance with this I appoint the following persons responsible for quality and scheduling on this project.

The dedicated quality manager for this contract shall be:

(Print Name)

The dedicated schedule manager for this contract shall be:

(Print Name)

(Signature)

(Date)